

MACHINING SPECIALIST INC.

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www.machining-specialist.com



**MACHINING
SPECIALIST**
INC.

• Machining
• Welding

1.00	0.03937	26.00	1.02362	51.00	2.00787	76.00	2.99212	101.00	3.97637
1.50	0.059055	26.50	1.043305	51.50	2.027555	76.50	3.011805	101.50	3.996055
2.00	0.07874	27.00	1.06299	52.00	2.04724	77.00	3.03149	102.00	4.01574
2.50	0.098425	27.50	1.082675	52.50	2.066925	77.50	3.051175	102.50	4.035425
3.00	0.11811	28.00	1.10236	53.00	2.08661	78.00	3.07086	103.00	4.05511
3.50	0.137795	28.50	1.122045	53.50	2.106295	78.50	3.090545	103.50	4.074795
4.00	0.15748	29.00	1.14173	54.00	2.12598	79.00	3.11023	104.00	4.09448
4.50	0.177165	29.50	1.161415	54.50	2.145665	79.50	3.129915	104.50	4.114165
5.00	0.19685	30.00	1.1811	55.00	2.16535	80.00	3.1496	105.00	4.13385
5.50	0.216535	30.50	1.200785	55.50	2.185035	80.50	3.169285	105.50	4.153535
6.00	0.23622	31.00	1.22047	56.00	2.20472	81.00	3.18897	106.00	4.17322
6.50	0.255905	31.50	1.240155	56.50	2.224405	81.50	3.208655	106.50	4.192905
7.00	0.27559	32.00	1.25984	57.00	2.24409	82.00	3.22834	107.00	4.21259
7.50	0.295275	32.50	1.279525	57.50	2.263775	82.50	3.248025	107.50	4.232275
8.00	0.31496	33.00	1.29921	58.00	2.28346	83.00	3.26771	108.00	4.25196
8.50	0.334645	33.50	1.318895	58.50	2.303145	83.50	3.287395	108.50	4.271645
9.00	0.35433	34.00	1.33858	59.00	2.32283	84.00	3.30708	109.00	4.29133
9.50	0.374015	34.50	1.358265	59.50	2.342515	84.50	3.326765	109.50	4.311015
10.00	0.3937	35.00	1.37795	60.00	2.3622	85.00	3.34645	110.00	4.3307
10.50	0.413385	35.50	1.397635	60.50	2.381885	85.50	3.366135	110.50	4.350385
11.00	0.43307	36.00	1.41732	61.00	2.40157	86.00	3.38582	111.00	4.37007
11.50	0.452755	36.50	1.437005	61.50	2.421255	86.50	3.405505	111.50	4.389755
12.00	0.47244	37.00	1.45669	62.00	2.44094	87.00	3.42519	112.00	4.40944
12.50	0.492125	37.50	1.476375	62.50	2.460625	87.50	3.444875	112.50	4.429125
13.00	0.51181	38.00	1.49606	63.00	2.48031	88.00	3.46456	113.00	4.44881
13.50	0.531495	38.50	1.515745	63.50	2.499995	88.50	3.484245	113.50	4.468495
14.00	0.55118	39.00	1.53543	64.00	2.51968	89.00	3.50393	114.00	4.48818
14.50	0.570865	39.50	1.555115	64.50	2.539365	89.50	3.523615	114.50	4.507865
15.00	0.59055	40.00	1.5748	65.00	2.55905	90.00	3.5433	115.00	4.52755
15.50	0.610235	40.50	1.594485	65.50	2.578735	90.50	3.562985	115.50	4.547235
16.00	0.62992	41.00	1.61417	66.00	2.59842	91.00	3.58267	116.00	4.56692
16.50	0.649605	41.50	1.633855	66.50	2.618105	91.50	3.602355	116.50	4.586605
17.00	0.66929	42.00	1.65354	67.00	2.63779	92.00	3.62204	117.00	4.60629
17.50	0.688975	42.50	1.673225	67.50	2.657475	92.50	3.641725	117.50	4.625975
18.00	0.70866	43.00	1.69291	68.00	2.67716	93.00	3.66141	118.00	4.64566
18.50	0.728345	43.50	1.712595	68.50	2.696845	93.50	3.681095	118.50	4.665345
19.00	0.74803	44.00	1.73228	69.00	2.71653	94.00	3.70078	119.00	4.68503
19.50	0.767715	44.50	1.751965	69.50	2.736215	94.50	3.720465	119.50	4.704715
20.00	0.7874	45.00	1.77165	70.00	2.7559	95.00	3.74015	120.00	4.7244
20.50	0.807085	45.50	1.791335	70.50	2.775585	95.50	3.759835	120.50	4.744085
21.00	0.82677	46.00	1.81102	71.00	2.79527	96.00	3.77952	121.00	4.76377
21.50	0.846455	46.50	1.830705	71.50	2.814955	96.50	3.799205	121.50	4.783455
22.00	0.86614	47.00	1.85039	72.00	2.83464	97.00	3.81889	122.00	4.80314
22.50	0.885825	47.50	1.870075	72.50	2.854325	97.50	3.838575	122.50	4.822825
23.00	0.90551	48.00	1.88976	73.00	2.87401	98.00	3.85826	123.00	4.84251
23.50	0.925195	48.50	1.909445	73.50	2.893695	98.50	3.877945	123.50	4.862195
24.00	0.94488	49.00	1.92913	74.00	2.91338	99.00	3.89763	124.00	4.88188
24.50	0.964565	49.50	1.948815	74.50	2.933065	99.50	3.917315	124.50	4.901565
25.00	0.98425	50.00	1.9685	75.00	2.95275	100.00	3.937	125.00	4.92125
25.50	1.003935	50.50	1.988185	75.50	2.972435	100.50	3.956685	125.50	4.940935